Appln. No. 10/018,609 Amdt. dated March 6, 2006 Reply to Office action of November 3, 2005

Amendments to the Claims:

Listing of the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Previously presented) An apparatus for fine blanking of workpieces from a material (1), comprising:

a press plate (10) having a V-ring (11), which is under pressure from a V-ring cylinder (13) comprising a V-ring piston rod (15) connected to a V-ring piston (12) disposed opposite to and in support of the V-ring (11) of the press plate (10), wherein the V-ring cylinder (13) is disposed through a crosshead (3) of a machine frame (2), and

a blanking punch (9) which is guided in the press plate (10) and to which a die plate (17) with counterholder (16) is assigned at a ram (7), wherein the ram (7) is supported against at least one compensation cylinder (22), which is hydraulically connected to the V-ring cylinder (13), and is in hydraulic equilibrium with the V-ring cylinder (13).

- 2. (Original) The apparatus as claimed in claim 1, characterized in that four compensation cylinders (22) are provided.
- 3. (Previously presented) The apparatus as claimed in claim 1, characterized in that a compensation piston (23) is arranged in the compensation cylinder (22) and is firmly connected to the ram (7) via a piston rod (24).
- 4. (Previously presented) The apparatus as claimed in claim 3, characterized in that an effective cross-sectional area of

the compensation piston (23) is equal to an effective crosssectional area of the V-ring piston (12) of the V-ring cylinder.

5. (Cancelled)

- 6. (Previously presented) The apparatus as claimed in claim 1, characterized in that the ram (7) is supported against at least one main cylinder (19.1, 19.2).
- 7. (Previously presented) The apparatus as claimed in claim 6, characterized in that a piston (20.1, 20.2) of the main cylinder (19.1, 19.2) has an effective cross-sectional area which is greater than that of a compensation piston (23) of the compensation cylinder (22).
- 8. (Previously presented) The apparatus as claimed in claim 1, characterized in that the compensation cylinder (22) is hydraulically connected to the V-ring cylinder (13) through a hydraulic connection (25) which also has a connection (26) to an oil tank via a logic valve (27).
- 9. (New) The apparatus as claimed in claim 1, characterized in that the V-ring cylinder (13) is disposed through only one crosshead (3) of a machine frame (2)